

# Contents

<b>Chapter 1</b>	<b>Introduction .....</b>	<b>1-1</b>
<b>Chapter 2</b>	<b>Definition of terms.....</b>	<b>2-1</b>
<b>Chapter 3</b>	<b>Product specifications</b>	
<b>3.1</b>	<b>Structure .....</b>	<b>3-1</b>
3.1.1	Part names of G3L-CUEA .....	3-1
3.1.2	Part names of G4L-CUEA .....	3-2
<b>3.2</b>	<b>General specifications .....</b>	<b>3-3</b>
<b>3.3</b>	<b>Performance specifications.....</b>	<b>3-4</b>
<b>3.4</b>	<b>Cable specifications .....</b>	<b>3-5</b>
<b>3.5</b>	<b>Terminal resistance .....</b>	<b>3-6</b>
<b>Chapter 4</b>	<b>How to set operation</b>	
<b>4.1</b>	<b>Operating mode setting .....</b>	<b>4-1</b>
4.1.1	Channel operation in interlocking mode .....	4-2
4.1.2	Channel operation of stand-alone mode .....	4-3
4.1.3	Channel operation of self diagnosis mode(Loop-back) .....	4-4
<b>4.2</b>	<b>Method of serial interface .....</b>	<b>4-5</b>
4.2.1	RS-232C interface .....	4-5
4.2.2	RS-422 interface.....	4-8
<b>4.3</b>	<b>How to set transmission specifications .....</b>	<b>4-10</b>
4.3.1	Setting items.....	4-10
4.3.2	How to set.....	4-11
4.3.3	Reading setting values .....	4-15
<b>Chapter 5</b>	<b>System configuration</b>	
<b>5.1</b>	<b>1:1 connection(GLOFA link) .....</b>	<b>5-1</b>
<b>5.2</b>	<b>1:1 connection(Other company's link) .....</b>	<b>5-1</b>
<b>5.3</b>	<b>1:2 connection(Other company's link, Modem).....</b>	<b>5-2</b>
<b>5.4</b>	<b>1:2 connection(Other company's link, RS-232C) .....</b>	<b>5-3</b>
<b>5.5</b>	<b>1:N connection(GLOFA link, Modem).....</b>	<b>5-4</b>
<b>5.6</b>	<b>1:N connection(GLOFA link, RS-232C).....</b>	<b>5-5</b>
<b>5.7</b>	<b>1:N connection(Other company's link, Modem).....</b>	<b>5-6</b>
<b>5.8</b>	<b>1:N connection(Other company's link, RS-232C).....</b>	<b>5-7</b>
<b>5.9</b>	<b>N:M connection(GLOFA link).....</b>	<b>5-8</b>
<b>5.10</b>	<b>N:M connection(Other company's link).....</b>	<b>5-9</b>

## Chapter 6 Communication program

<b>6.1</b>	<b>User defined communication</b> .....	<b>6-1</b>
6.1.1	Introduction.....	6-1
6.1.2	Function and using method of frame editor.....	6-1
6.1.3	Function of <i>function block</i> .....	6-20
6.1.4	Examples of use.....	6-26
<b>6.2</b>	<b>Dedicated communication</b> .....	<b>6-38</b>
6.2.1	Introduction.....	6-38
6.2.2	Frame structure .....	6-39
6.2.3	List of commands .....	6-42
6.2.4	Data type .....	6-44
6.2.5	Execution of command(Ex.) .....	6-46
<b>6.3</b>	<b>Dial-up modem communication</b> .....	<b>6-97</b>
6.3.1	External modem specifications.....	6-97
6.3.2	How to connect to modem.....	6-97
6.3.3	GMWIN connection service via modem .....	6-102
<b>6.4</b>	<b>Dedicated modem communication</b> .....	<b>6-105</b>
6.4.1	Specification of dedicated modem .....	6-105
6.4.2	How to connect to modem.....	6-105

## Chapter 7 Diagnosis function

<b>7.1</b>	<b>Loop-back self diagnosis</b> .....	<b>7-1</b>
7.1.1	Principle of operation.....	7-1
7.1.2	Procedure of Loop-back self diagnosis .....	7-2
7.1.3	Operation of Loop-back test LED .....	7-3
<b>7.2</b>	<b>Diagnosis when power on</b> .....	<b>7-5</b>

## Chapter 8 Installation and Testing Operation

<b>8.1</b>	<b>Installation and Testing Operation of Cnet module</b> .....	<b>8-1</b>
8.1.1	Mounting and installation of Cnet module .....	8-1
8.1.2	Cautions during system installation.....	8-3
8.1.3	Testing Operation .....	8-5
<b>8.2</b>	<b>Maintenance and check</b> .....	<b>8-7</b>
8.2.1	Daily check .....	8-7
8.2.2	Regular check .....	8-8

## Chapter 9 Troubleshooting

<b>9.1</b>	<b>Abnormal operations</b> .....	<b>9-1</b>
<b>9.2</b>	<b>Troubleshooting by each error code</b> .....	<b>9-3</b>
9.2.1	Error code C01-01:H/W and system error.....	9-3
9.2.2	Error code C02-01: <i>function block</i> error .....	9-4
9.2.3	Error code C03-01, C03-02:Receive monitor data error .....	9-5
9.2.4	Error code C04-01, C04-02:Transmission monitor data error.....	9-6
9.2.5	Error code C05, C06:error on dedicated communication.....	9-7
9.2.6	Error code C07:modem connection error on GMWIN communication.....	9-8

## Appendix

<b>A1</b>	<b>LED indication specification</b> .....	<b>A-1</b>
<b>A2</b>	<b>Error Code Table</b> .....	<b>A-6</b>
A2.1	Status value(for user defined communication) .....	A-6
A2.2	Error code during NAK occurred(for dedicated communication) .....	A-8
<b>A3</b>	<b>The communication with other manufacturer's PLC</b> .....	<b>A-1</b>
A3.1	AB(PLC 5/20/30/40/50) .....	A-6
A3.2	Mitsubishi(AJ71UC24).....	A-8
A3.3	Modicon(Modbus).....	A-6
A3.4	Simens(CP525) .....	A-8