

## Chapter 1. INTRODUCTION

This manual describes the specifications, handling instructions, and programming information for the G6F-HSCA high speed counting module used with CPU of GLOFA PLC GM6 series.

The G6F-HSCA consists of 24bit counting part which performs increment or decrement count, an external input part, a comparison part which compares the set value specified by the user with the current counting value, and an output part which outputs the comparison results.