

Table of Contents

Chapter 1. Introduction

1.1. Characteristics of GMWIN	1-1
1.2. How to Connect GMWIN to PLC.....	1-4
1.2.1. Method of Connection	1-4
1.2.1.1. Connection using RS-232C.....	1-4
1.2.1.2. Connection using Modem	1-6
1.2.1.3. Connection using Communication Module.....	1-7
1.2.1.4. Connection using Network	1-8
1.2.2. Depth of Connection	1-9
1.2.2.1. Local Connection	1-9
1.2.2.2. Remote 1 Connection	1-10
1.2.2.3. Remote 2 Connection	1-11

Chapter 2. Installation

2.1 System Requirement for GMWIN.....	2-1
2.2 GMWIN Installation	2-2
2.2.1 Installing Program	2-2

Chapter 3. Getting Started

3.1. Create a Program	3-1
3.2. Configuration of Screen	3-13
3.2.1. The Menu Bar	3-13
3.2.2. The Tool Bar	3-19
3.2.3. The Toolbox.....	3-20
3.2.4. The Status Bar	3-20
3.2.4.1. Description Mode	3-20
3.2.4.2. PLC Mode	3-20
3.2.4.3. Cursor Position.....	3-20
3.2.4.4. Status of GMWIN	3-20
3.3. How to use a Dialogue Box.....	3-21
3.4. Files being created in GMWIN	3-21
3.5. Open a File	3-22
3.6. Save a File.....	3-23
3.6.1. Save a New File.....	3-23
3.6.2. Save a File on Working.....	3-23
3.6.3. Save as another name.....	3-23
3.7. Close a File.....	3-24

Chapter 4. Edit a Project

- 4.1 Create a Project 4-2
- 4.2 Open a Project 4-3
- 4.3 Save a Project..... 4-3
- 4.4 Edit Configuration 4-4
 - 4.4.1 Edit a Project..... 4-4
 - 4.4.2 Edit Configuration Item..... 4-4
 - 4.4.3 Edit a Configuration Global Variable 4-5
 - 4.4.4. Edit Access Variable 4-7
 - 4.4.5. Edit Resource 4-9
 - 4.4.6. Edit Resource Global Variable 4-9
 - 4.4.7. Define Task..... 4-9
 - 4.4.8. Define Program..... 4-11
 - 4.4.9. Comment of Direct Variable 4-13
- 4.5 Edit a Parameter 4-15
 - 4.5.1. Edit Basic Parameter 4-15
 - 4.5.2. Set I/O Parameter 4-16
 - 4.5.3. Set the High Speed Link Parameter..... 4-20
 - 4.5.3.1 Set Link Information 4-22
 - 4.5.3.2. Set Entry List..... 4-22
 - 4.5.3.3. Delete Entry List..... 4-23
 - 4.5.3.4. Copy Entry List..... 4-24

Chapter 5. Edit a Program

- 5.1. Create a Program 5-1
- 5.2. Open a Program 5-2
- 5.3. Save a Program..... 5-3
- 5.4. Program Properties..... 5-4
- 5.5. Edit a Variable..... 5-5
- 5.6. Edit LD 5-9
 - 5.6.1. Create a Contact..... 5-11
 - 5.6.2. Create a Coil 5-11
 - 5.6.3. Create a Function 5-12
 - 5.6.4. Create a Function Block..... 5-13
 - 5.6.5. Return 5-13
 - 5.6.6. Jump and Label 5-14

5.6.7. Rung Comment.....	5-16
5.6.8. Subroutine Call	5-17
5.6.9. End of Main Program	5-18
5.6.10. Variable Input.....	5-19
5.6.11. Edit a Block	5-20
5.6.11.1 Cut	5-21
5.6.11.2 Copy.....	5-21
5.6.11.3 Paste	5-21
5.6.11.4 Delete.....	5-21
5.6.12. Find	5-21
5.6.13. Replace.....	5-23
5.6.14. Find / Replace Again.....	5-24
5.6.15. Goto	5-24
5.6.16. Zoom In/Out.....	5-25
5.6.17. Variable Comment	5-26
5.6.18. Delete Row	5-26
5.6.19. Delete Cell	5-26
5.6.20. Insert Line	5-27
5.6.21. Insert Cell.....	5-27
5.6.22. Move/Copy Cell.....	5-28
5.6.23. Pop-Up Menu.....	5-28
5.6.24. Undo	5-29
5.6.25. Print and Preview.....	5-29
5.7. Edit SFC.....	5-31
5.7.1. Create a Step/Transition	5-33
5.7.2. Create a Parallel Branch.....	5-35
5.7.3. Create a Selective Branch	5-37
5.7.4. Create a Label	5-39
5.7.5. Create a Jump	5-40
5.7.6. Create an Action	5-41
5.7.7. Create a Transition	5-44
5.7.8. Delete.....	5-45
5.7.8.1. Delete a Step/Transition.....	5-45
5.7.8.2. Delete a Branch	5-47
5.7.8.3. Delete a Label.....	5-47
5.7.8.4. Delete a Jump.....	5-48
5.7.8.5. Delete an Action.....	5-48
5.7.9. Zoom In Action/Transition	5-48
5.7.10. Arrange Number	5-50
5.7.11. Action/Transition List.....	5-51
5.7.12. Edit a Block.....	5-52
5.7.12.1. Cut	5-52

5.7.12.2. Copy.....	5-52
5.7.12.3. Paste.....	5-52
5.7.12.4. Delete.....	5-52
5.7.13. Find.....	5-53
5.7.14. Replace.....	5-53
5.7.15. Again.....	5-54
5.6.16. Goto.....	5-54
5.7.17. Condense Screen.....	5-55
5.7.18. View Comment.....	5-55
5.7.19. Print.....	5-55
5.8. Edit IL.....	5-56
5.8.1. Operator Input.....	5-58
5.8.2. Function Input.....	5-60
5.8.3. Function Block Input.....	5-62
5.8.4. Label Input.....	5-63
5.8.5. Comment Input.....	5-64
5.8.6. Change an Inset/Overwrite Mode of Program.....	5-65
5.8.7. Delete a Program.....	5-65
5.8.8. Edit a Block.....	5-66
5.8.8.1. Cut.....	5-66
5.8.8.2. Copy.....	5-66
5.8.8.3. Paste.....	5-66
5.8.8.4. Delete.....	5-66
5.8.9. Find.....	5-67
5.8.10. Replace.....	5-68
5.8.11. Again.....	5-68
5.8.12. Goto.....	5-69
5.8.13. Print.....	5-69

Chapter 6. Compile a Program

6.1. Make.....	6-1
6.2. Compile.....	6-2
6.3. Build All.....	6-3
6.4. Message.....	6-3
6.5. Memory Reference.....	6-3

Chapter 7. Online

7.1. Connect.....	7-1
7.1.1. Connect+Write+Run+Monitor On.....	7-1
7.1.2. Connect.....	7-1
7.2. Disconnect.....	7-1

7.3. Read from PLC	7-1
7.4. Write to PLC.....	7-2
7.5. Change PLC Mode	7-4
7.6. Clear PLC Data.....	7-4
7.7. PLC Reset.....	7-4
7.7.1. Reset.....	7-4
7.7.2. Overall Reset	7-5
7.8. Flash Memory	7-5
7.9. Setup Link Enable.....	7-7
7.10. PLC Information	7-7
7.10.1. System Information	7-7
7.10.2. Error/Warning Information.....	7-8
7.10.3. AC Fail History	7-9
7.10.4. Error History	7-10
7.10.5. Mode Change History	7-11
7.10.6. I/O Module Fault Information.....	7-12
7.11. I/O Information	7-13
7.12. Forced I/O Setup.....	7-14
7.13. Enable I/O Forcing.....	7-17
7.14. Link Information	7-17
7.15. Mnet Parameter	7-18
7.16. Mnet Information	7-19
7.17. I/O Skip	7-19
7.18. Fault Mask	7-20
7.19. Initialize Special Modules.....	7-21

Chapter 8. Monitoring

8.1. Monitor a Program	8-1
8.1.1. Monitor LD	8-2
8.1.1.1. Monitor a Variable	8-2
8.1.1.2. Forced Variable.....	8-3
8.1.1.3. Monitor Array Variable	8-4
8.1.2. Monitor SFC.....	8-5
8.1.3. Monitor IL	8-5
8.1.3.1. Monitor a Variable	8-5
8.1.3.2. Forced Variable.....	8-6
8.2. Monitor a Variable.....	8-7
8.2.1. Register Variable	8-7
8.2.1.1. Register Configuration Global Variable	8-8
8.2.1.2. Register Resource Global Variable	8-8
8.2.1.3. Register Instance Variable	8-8
8.2.1.4. Register Direct Variable	8-9
8.2.1.5. Register System Flag	8-9

8.2.1.6. All Select	8-9
8.2.2. Start Monitoring.....	8-10
8.2.3. Set the View Type of Monitoring	8-10
8.2.4. Data Display Form	8-11
8.2.5. Forced Variable Output.....	8-11
8.2.6. Monitor Array Variable	8-12
8.3. I/O Monitoring	8-13
8.4. Monitor a Link Parameter.....	8-15
8.5. Monitor a Time Chart	8-16
8.5.1. Select a Variable.....	8-16
8.5.2. Start Monitoring.....	8-17
8.5.3. Set the View Type of Monitoring	8-18
8.5.4. Set Time Interval.....	8-18
8.5.5. Forced Variable Output.....	8-18
8.5.6. Forced Direct Variable Output.....	8-19

Chapter 9. Debugging

9.1. LD Debugging	9-2
9.1.1. Break Run	9-2
9.1.2. Step Run	9-2
9.1.3. Step Into.....	9-4
9.1.4. Step Out.....	9-5
9.2. SFC Debugging	9-5
9.2.1. Break Run	9-5
9.2.2. Step Run	9-6
9.2.3. Step Into.....	9-7
9.2.4. Action Debugging.....	9-7
9.3. IL Debugging.....	9-8
9.3.1. Break Run	9-8
9.3.2. Step Run	9-8
9.3.3. Step Into.....	9-8
9.3.4. Step Out.....	9-8
9.3.5. Watch Current Result.....	9-9
9.4. View Break Point.....	9-9
9.5. Set a Break Condition	9-11
9.5.1. Break Scan	9-12
9.5.2. Break Variable	9-12
9.6. Enable Task Turnover.....	9-13

Chapter 10. Library

10.1. Type of Library File	10-1
10.2. Load a Library	10-2
10.3. Create User Defined Library File.....	10-6

10.3.1. Create User defined Function	10-6
10.3.1.1. Create a new Function Program	10-6
10.3.1.2. Create Input Variable	10-8
10.3.1.3. Create a Function Program	10-10
10.3.1.4. Compile a Function Program	10-10
10.3.1.5. Function Wizard	10-11
10.3.2. Create a User Defined Function Block	10-14
10.3.2.1. Create a Function Block Program	10-14
10.3.2.2. Create Input/Output Variable	10-15
10.3.2.3. Create a Function Block Program	10-16
10.3.2.4. Compile a Function Block Program	10-16
10.3.2.5. Function Block Program Wizard	10-17
10.3.3. Library Manager	10-20
10.3.3.1. Create a Library File	10-21
10.3.3.2. Select a Library File	10-22
10.3.3.3. Add a Function / Function Block Object File	10-23
10.3.3.4. Delete a Function / Function Block Object File	10-23
10.3.3.5. Update a Function / Function Block Object File	10-23

Chapter 11. Option

11.1. Connect Option	11-1
11.2. Set the Directory of GMWIN	11-2
11.3. Auto Save	11-4
11.4. Set a Password	11-5
11.5. Monitor/Debug Option	11-6
11.6. Make Option	11-7

Chapter 12. Upload

12.1. Make Upload File	12-1
12.2. Write to PLC (Download)	12-2
12.3. Read from PLC (Upload)	12-2

Chapter 13. Online Edit

13.1. Start Online Edit	13-1
13.2. Write for Online Edit	13-2
13.3. Cancel Online Edit	13-2
13.4. Files for Online Edit	13-3
13.5. Available Items for Online Edit	13-3
13.6. Non-available Items for Online Edit	13-3

Chapter 14. Simulation

14.1. Applied PLC and Specification for PC.....	14-1
14.1.1. Applied PLC	14-1
14.1.2. Specification for PC	14-1
14.2. Create a Program	14-1
14.3. Available Program for Simulation.....	14-1
14.4. Start Simulation.....	14-1
14.5. Build an I/O Module	14-2
14.6. Add/Remove Module	14-3
14.7. Simulation of I/O Module.....	14-3
14.8. Power Simulation	14-3
14.9. A/D, D/A Simulation	14-3
14.9.1. Shape.....	14-3
14.9.2. Simulation	14-4
14.9.3. Analog type of A/D, D/A module	14-4
14.9.4. Change of Analog type and Display of converted data by channel.....	14-4
14.9.5. Analog Input of A/D module and Display of converted data.....	14-4
14.9.6. Digital Input of D/A module and Display of converted data	14-5
14.10. Function by Online Menu	14-5
14.10.1. Monitor	14-5
14.10.2. Forced I/O Setup.....	14-5
14.10.3. Data Clear	14-5
14.10.4. Reset.....	14-6
14.10.5. Mode Change	14-6
14.11. Debugging.....	14-6
14.12. Stop Simulation.....	14-6

Appendix

A. GMWIN Error Code	A-1
B. GMWIN GLOSSARY	B-1